GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - Gravity 18-11 ML

Standard Specification for Stainless and Heat Resisting Steels

Group - Ferrous Stainless Steel Alloys

Sub Group - Gravity 18-11 ML Stainless and Heat Resisting Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Steel, Bars, Rods, Casting and Forging

Chemical Composition		
Carbon	C %	0.030 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	17.000 - 20.000
Molybdenum	Mo %	2.000 - 3.000
Nickel	Ni %	10.000 - 12.000
Other	Ot %	1.000 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or As-Cast or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	400 min.
Yield Strength in Mpa	200 min.
Elongation in %	25 min.
Reduction of Area in %	40 min.
Hardness in HB	130 - 230
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
EN 10088-2 X 2 CrNiMoN 17-11-2	UNI	Italy	Steel and Casting
EN 10088-1 X2CrNiMoN17-11-2	AFNOR NF	France	Steel
EN 10088-1 X 2 CrNiMoN 17-11-2	DIN	Germany	Steel
EN 10088-1 1.4406	DIN	Germany	Steel
683-13 19 N	ISO	International	Steel
36016-1 F.3542	UNE	Spain	Steel
10088-2 1.4406	EN	European Union	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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